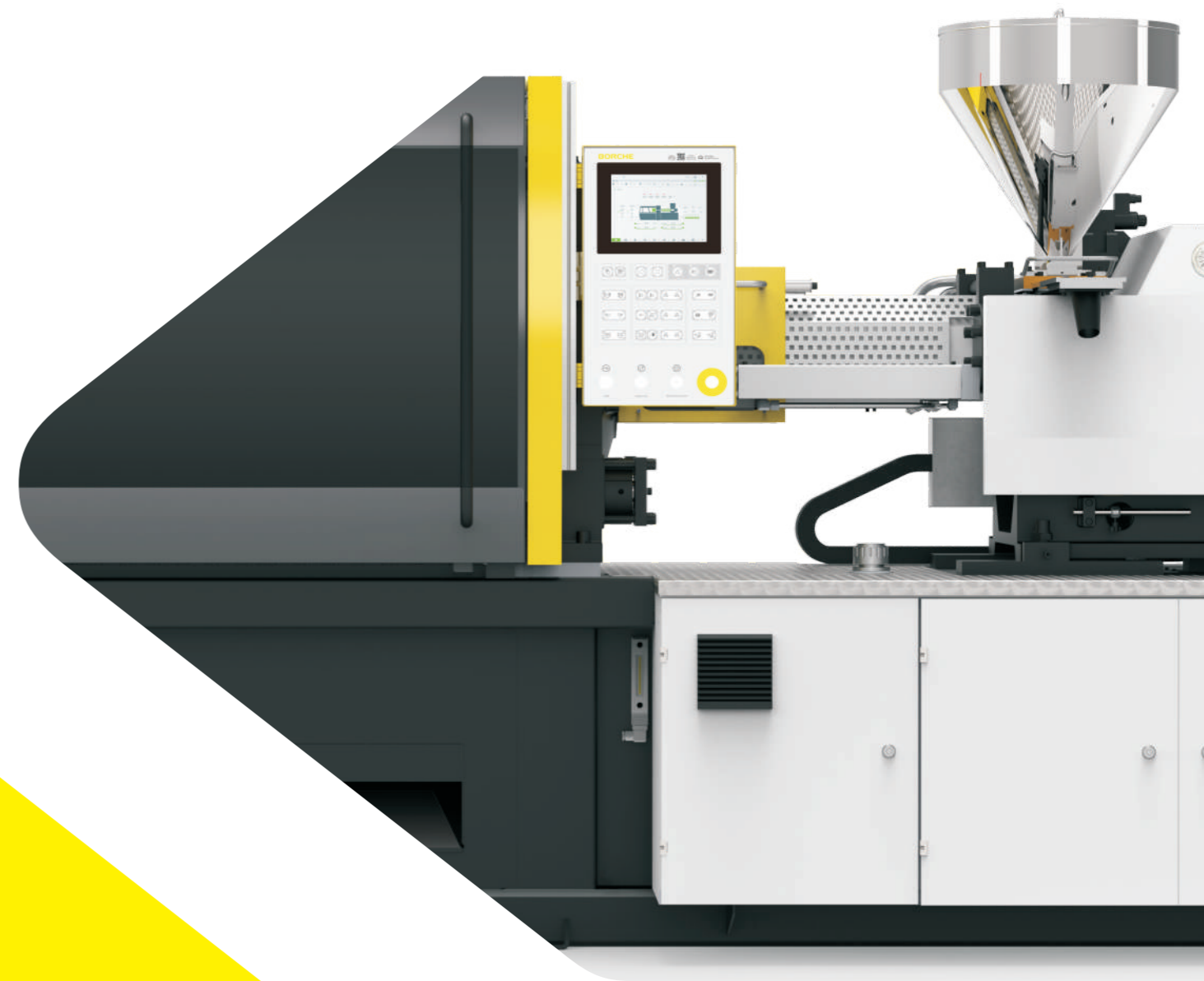


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Website



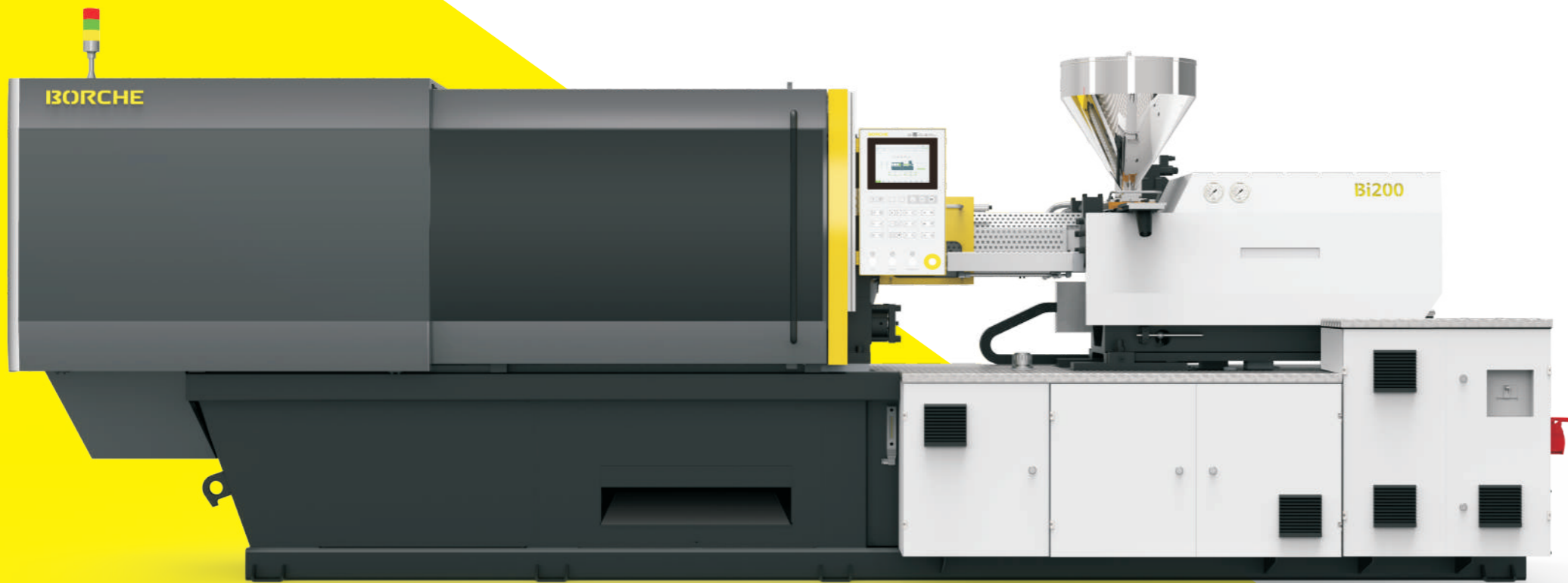
Wechat

Brand New Interconnected Bi Series

Inter-Connected IMM Redefines Innovation,
Science and Technology

BORCHE Bi

Advantage



1 Interconnected

2 Modular design

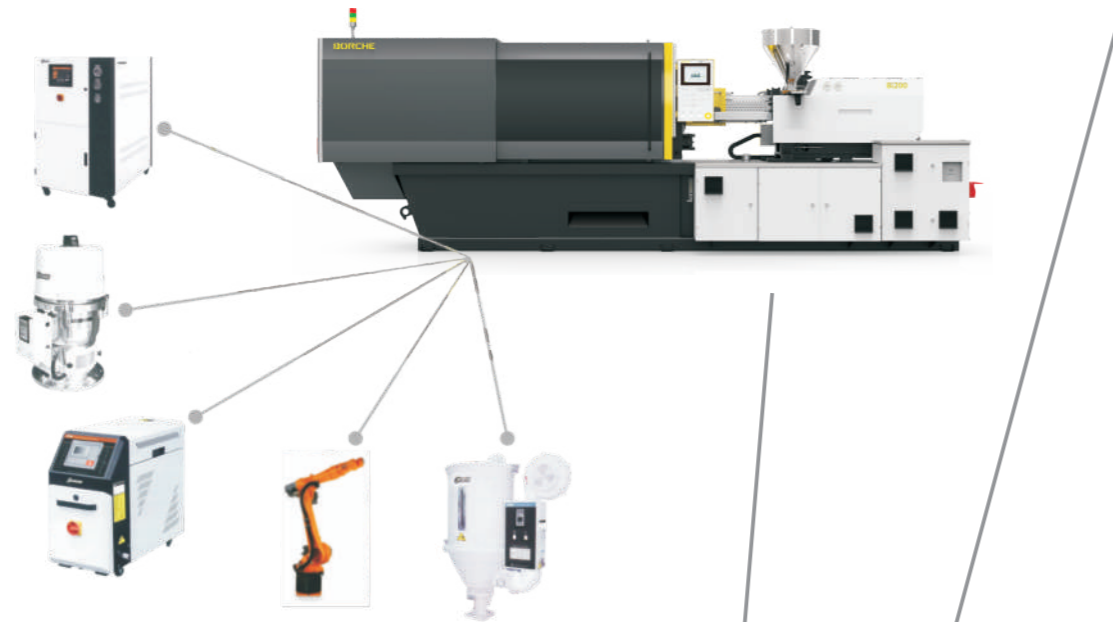
3 Rigidity enhancement

4 Performance upgrade

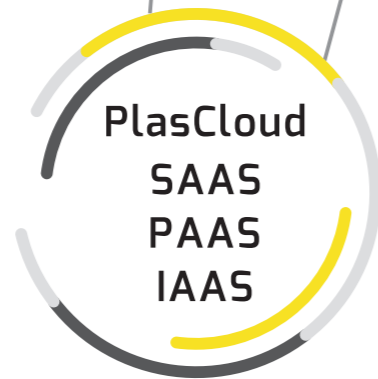
Technology patent certification

- One type double layer movable platen structure Patent No.: 201621204053.6
- One type injection molding machine frame base Patent No.: 201621302443.7
- One type adjustable computer operating box structure Patent No.: 201721251433.X
- Injection molding machine and its machine toggle clamping mechanism Patent No.: 201721926907.6
- One type fixed platen of injection molding machine Patent No.: 201720275764.0
- One type anti oil leakage structure for mold adjustment hydraulic system Patent No.: 201820099568.7
- One type gap adjustment mechanism of injection molding machine Patent No.: 201820098030.4
- Mobile seat, mold locking device and injection molding machine Patent No.: 201910842302.6





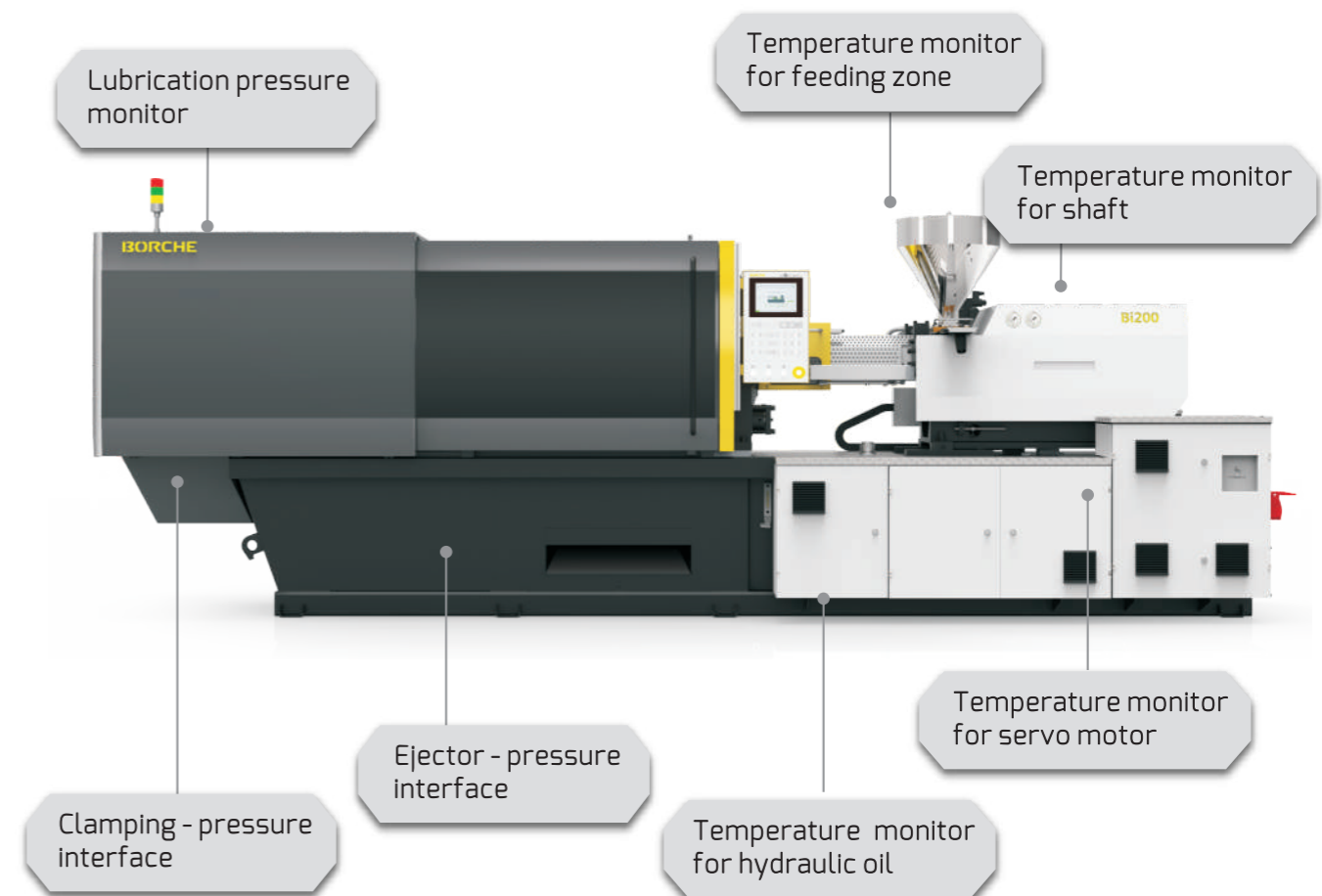
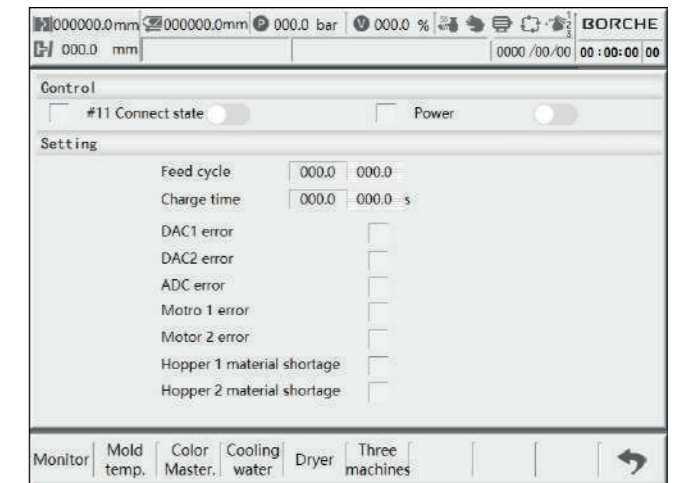
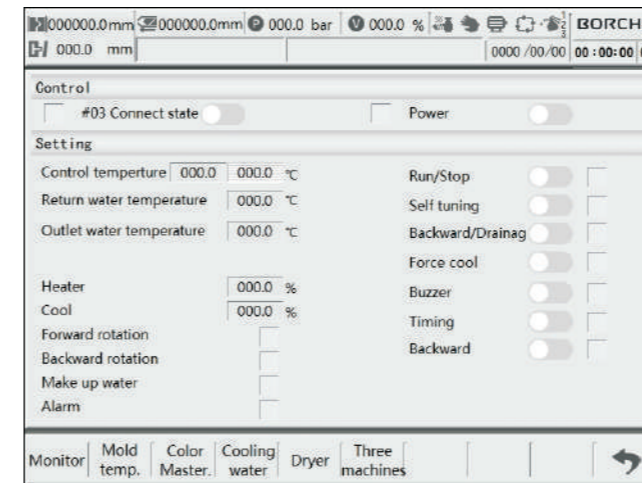
- Real-time monitor
- Abnormity alarm
- Process control
- Equipment management
- Quality control



Bi series is able to connect peripheral equipment, and realizes two-way data communication, which integrates the information of peripheral equipment into machine controller.

The machine is equipped with different interface for data collection and communication, uploading machine real status, technical parameters, and status of peripheral equipment to PlasCloud platform.

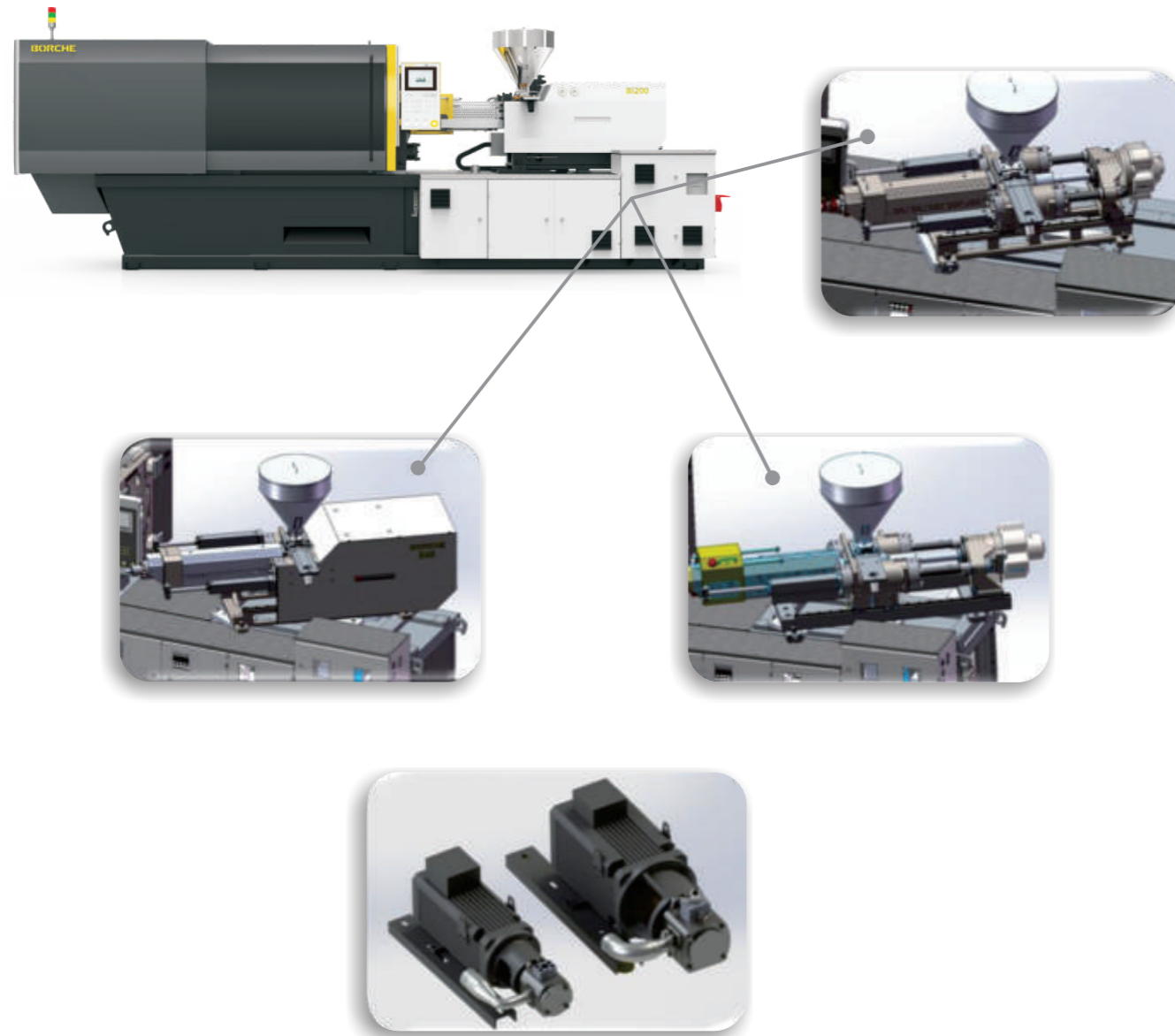
Peripheral equipment interface



Bi series is equipped with various sensors and interfaces. More can be updated.

Modular Design

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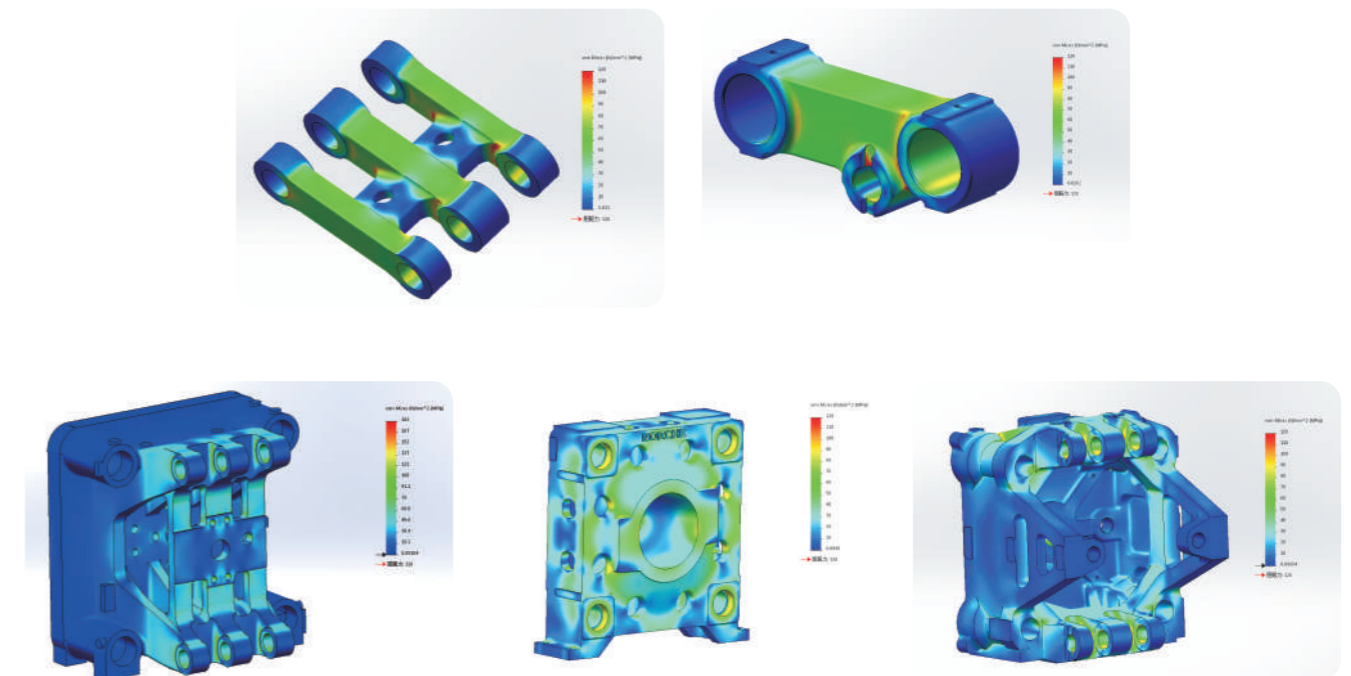
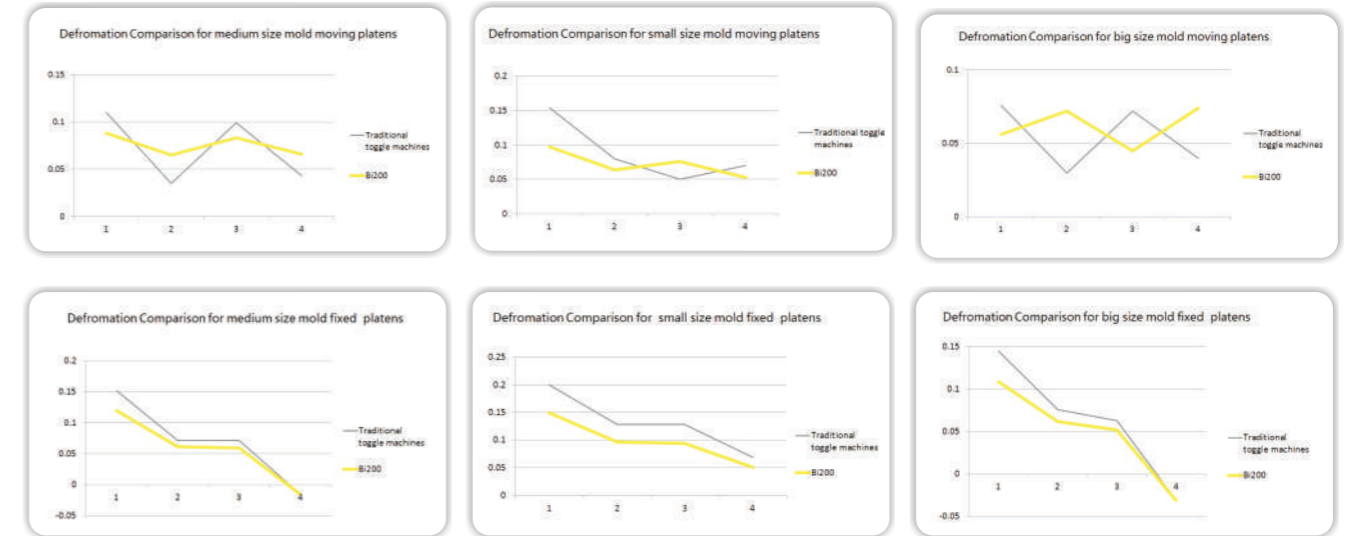


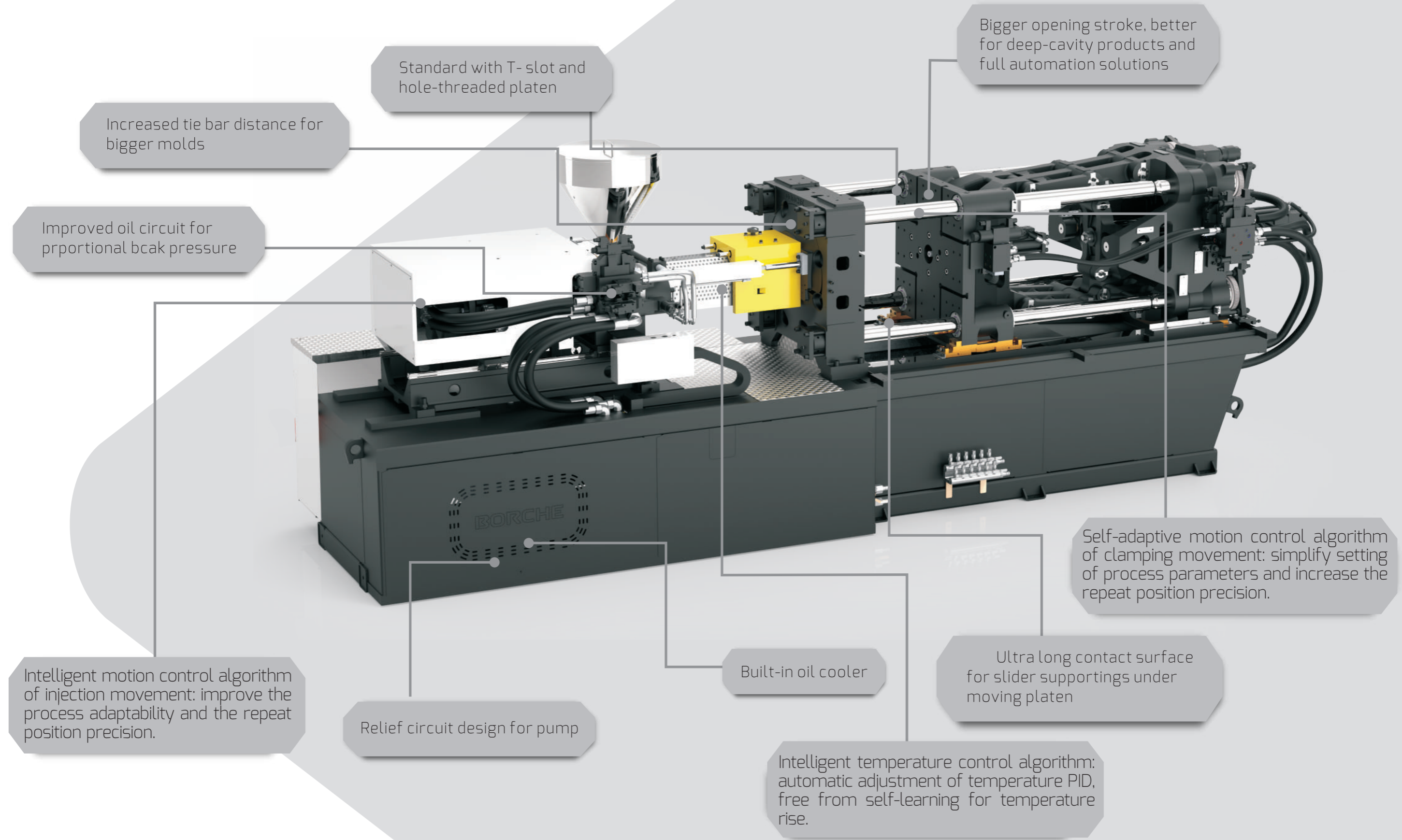
Machine with modular design, meet different needs flexibly;
 Optional injection units to cover bigger range of injection volume;
 Both standard power system and optional enlarged one stage power system are available;
 Optional swing injection unit, for easier screw and barrel maintenance;
 Spare installation places for sockets.

Improved Rigidity

BORCHE

Optimized clamping structure strengthens clamping unit integral rigidity.





Increased tie bar distance for bigger molds

Standard with T- slot and hole-threaded platen

Bigger opening stroke, better for deep-cavity products and full automation solutions

Improved oil circuit for prportional bck pressure

Self-adaptive motion control algorithm of clamping movement: simplify setting of process parameters and increase the repeat position precision.

Intelligent motion control algorithm of injection movement: improve the process adaptability and the repeat position precision.

Relief circuit design for pump

Built-in oil cooler

Ultra long contact surface for slider supportings under moving platen

Intelligent temperature control algorithm: automatic adjustment of temperature PID, free from self-learning for temperature rise.

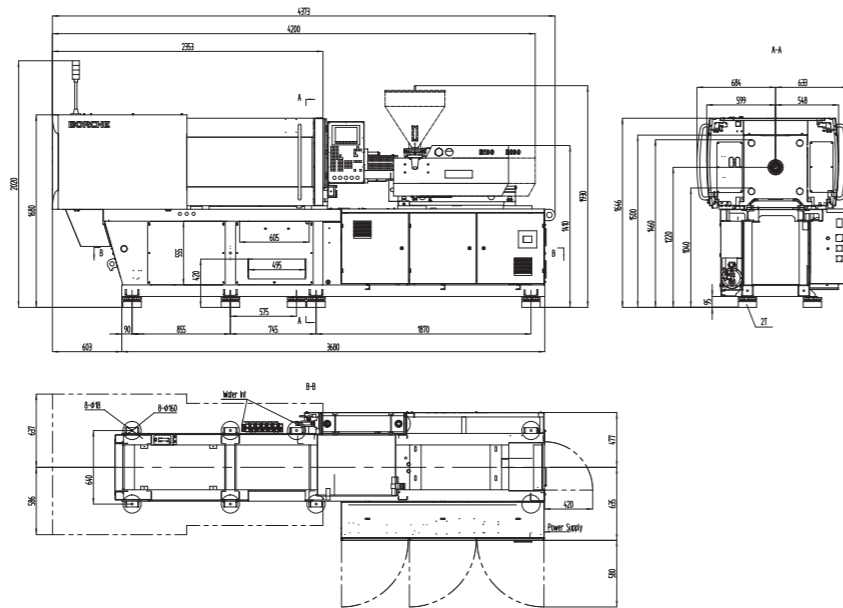
Model	Unit	Bi90			Bi130			Bi160			Bi200			Bi260			Bi320			Bi400			Bi500						
Description International Class No.		255/90			390/130			630/160			850/200			1360/260			2240/320			3260/400			3920/500						
INJECTION UNIT																													
Screw Diameter	mm	30	35	40	35	40	45	40	45	50	45	50	60	50	55	60	70	60	65	70	80	70	75	80	90	75	80	85	95
Shot Volume	cm ³	120	163	213	182	238	302	270	341	422	389	481	692	589	712	848	1154	989	1161	1346	1759	1539	1767	2010	2544	1877	2136	2411	3012
Shot Weight(PS)	g	109	148	194	166	217	275	246	310	384	354	438	630	536	648	772	1050	900	1057	1225	1601	1400	1608	1829	2315	1708	1944	2194	2741
Shot Rate(PS)	g/s	80	109	142	105	137	174	134	170	210	153	189	272	183	221	263	358	293	343	398	520	357	410	466	590	413	470	530	662
Shot Weight(PS)	OZ	3.9	5.2	6.8	5.8	7.6	9.7	8.7	10.9	13.5	12.5	15.4	22.2	18.9	22.9	27.2	37.0	31.7	37.3	43.2	56.5	49.4	56.7	64.5	81.7	60.2	68.6	77.4	96.7
Injection Pressure	MPa	252	185	142	240	183	145	235	185	150	218	176	123	232	191	161	118	226	193	166	127	212	184	162	128	209	184	163	130
Screw L/D Ratio	L/D	24	20.5	18	23.5	20.5	18	23	20.5	18.5	23	21	17	25	22.7	21	18	24.5	22.7	21	18.5	24	22.7	21	19	24	22.5	21	19
Injection Stroke	mm	170			190			215			245			300			350			400			425						
Injection Rotary Speed Max	rpm	265			240			265			190			185			185			165			165						
Nozzle Contact Force	kN	30			30			30			30			40			70			80			80						
Nozzle Stroke	mm	250			250			295			325			375			390			405			450						
CLAMPING UNIT																													
Clamping Force	kN	900			1300			1600			2000			2600			3200			4000			5000						
Opening Stroke	mm	330			370			430			510			550			650			710			820						
Platen Size	mm × mm	550x550			625 × 625			690 × 690			770 × 770			850 × 850			990 × 990			1080 × 1080			1240 × 1240						
Space btw. Tie Bars	mm × mm	360 × 360			410 × 410			470 × 470			530 × 530			580 × 580			680 × 680			730 × 730			840 × 840						
Daylight Max	mm	730			820			950			1060			1160			1330			1440			1670						
Mold-Thickness(min-max)	mm	130- 400			145-450			160-520			180-550			200-610			250-680			260-730			300-850						
Ejector Srtoke	mm	100			120			140			150			180			180			205			250						
Ejector Force	kN	34.4			34.4			49.5			49.5			77.3			77.3			111.3			111.3						
Ejector Pin Hole	unit	4+1			4+1			4+1			4+4+1			8+4+1			8+4+1			8+4+1			4+8+4+1						
POWERUNIT																													
System Pressure	MPa	17. 5			17.5			17.5			17.5			17.5			17.5			17.5			17.5						
Pump Motor	kW	15			18.5			22			30			37			55			37+30			45+30						
Heating Capacity	kW	6.5			8.8			9.6			12.9			16.2			22			30.6			39						
No.of Heater Zones	unit	4			4			5			5			6			6			6			6						
GENERAL UNIT																													
Oil Tank Capacity	L	160			200			230			270			340			530			610			690						
Machine Dimensions	m × m × m	4.37x1.33x2.02			4.58x1.39x2.08			5.04x1.48x2.16			5.65x1.65x2.28			6.39x1.74x2.39			7.14x1.89x2.44			7.93x1.99x2.59			8.7x2.17x2.61						
Machine Weight	kg	3500			4100			5000			6700			8800			12100			15000			19000						

The specification above is only for reference. No further notice of any change in specification resulting from technical upgrading.

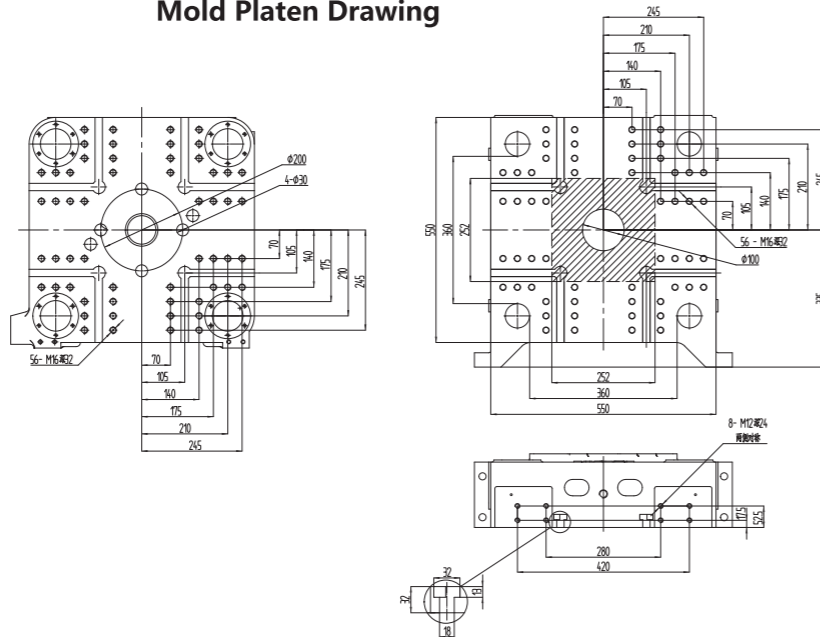
Specification

Model	Unit	Bi90	
International Class No.		255/90	
INJECTION UNIT			
Screw Diameter	mm	30	35 40
Shot Volume	cm ³	120	163 213
Shot Weight(PS)	g	109	148 194
Shot Rate(PS)	g/s	80	109 142
Shot Weight(PS)	OZ	3.9	5.2 6.8
Injection Pressure	MPa	252	185 142
Screw L/D Ratio	L/D	24	20.5 18
Injection Stroke	mm	170	
Injection Rotary Speed Max	rpm	265	
Nozzle Contact Force	kN	30	
Nozzle Stroke	mm	250	
CLAMPING UNIT			
Clamping Force	kN	900	
Opening Stroke	mm	330	
Platen Size	mm × mm	550x550	
Space btw. Tie Bars	mm × mm	360 × 360	
Daylight Max	mm	730	
Mold-Thickness(min-max)	mm	130- 400	
Ejector Srtoke	mm	100	
Ejector Force	kN	34.4	
Ejector Pin Hole	unit	4+1	
POWERUNIT			
System Pressure	MPa	17.5	
Pump Motor	kW	15	
Heating Capacity	kW	6.5	
No.of Heater Zones	unit	4	
GENERAL UNIT			
Oil Tank Capacity	L	160	
Machine Dimensions	m × m × m	4.37x1.33x2.02	
Machine Weight	kg	3500	

Appearance and Installation Dimensions



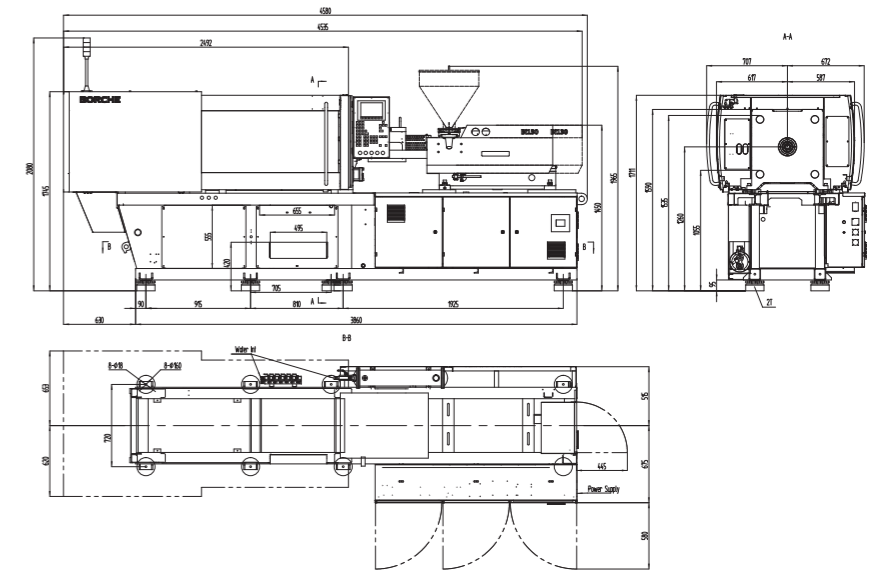
Mold Platen Drawing



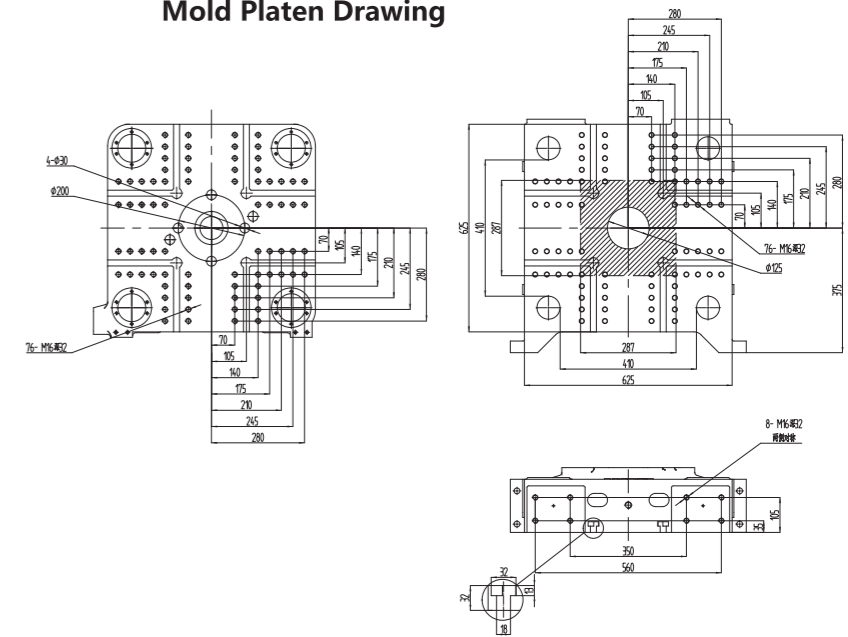
Specification

Model	Unit	Bi130	
International Class No.		390/130	
INJECTION UNIT			
Screw Diameter	mm	35	40 45
Shot Volume	cm ³	182	238 302
Shot Weight(PS)	g	166	217 275
Shot Rate(PS)	g/s	105	137 174
Shot Weight(PS)	OZ	5.8	7.6 9.7
Injection Pressure	MPa	240	183 145
Screw L/D Ratio	L/D	23.5	20.5 18
Injection Stroke	mm	190	
Injection Rotary Speed Max	rpm	240	
Nozzle Contact Force	kN	30	
Nozzle Stroke	mm	250	
CLAMPING UNIT			
Clamping Force	kN	1300	
Opening Stroke	mm	370	
Platen Size	mm × mm	625 × 625	
Space btw. Tie Bars	mm × mm	410 × 410	
Daylight Max	mm	820	
Mold-Thickness(min-max)	mm	145-450	
Ejector Srtoke	mm	120	
Ejector Force	kN	34.4	
Ejector Pin Hole	unit	4+1	
POWERUNIT			
System Pressure	MPa	17.5	
Pump Motor	kW	18.5	
Heating Capacity	kW	8.8	
No.of Heater Zones	unit	4	
GENERAL UNIT			
Oil Tank Capacity	L	200	
Machine Dimensions	m × m × m	4.58x1.39x2.08	
Machine Weight	kg	4100	

Appearance and Installation Dimensions



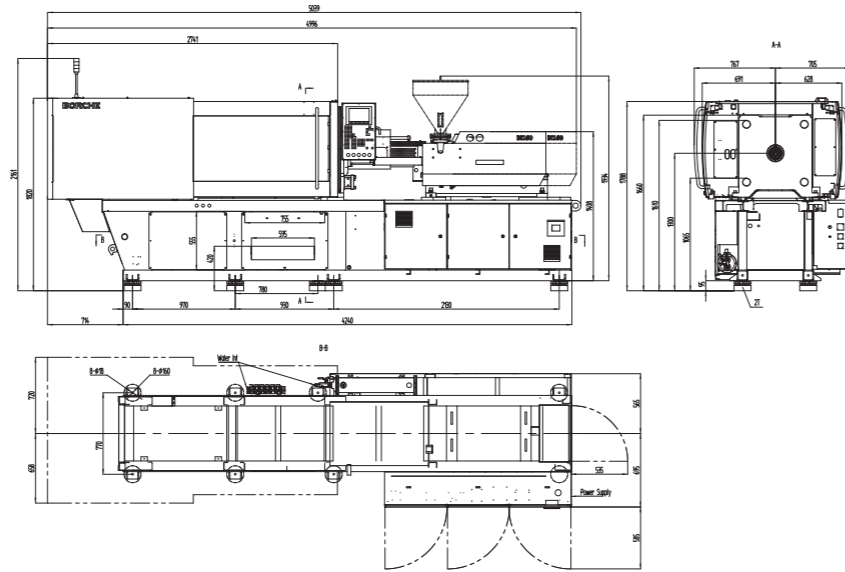
Mold Platen Drawing



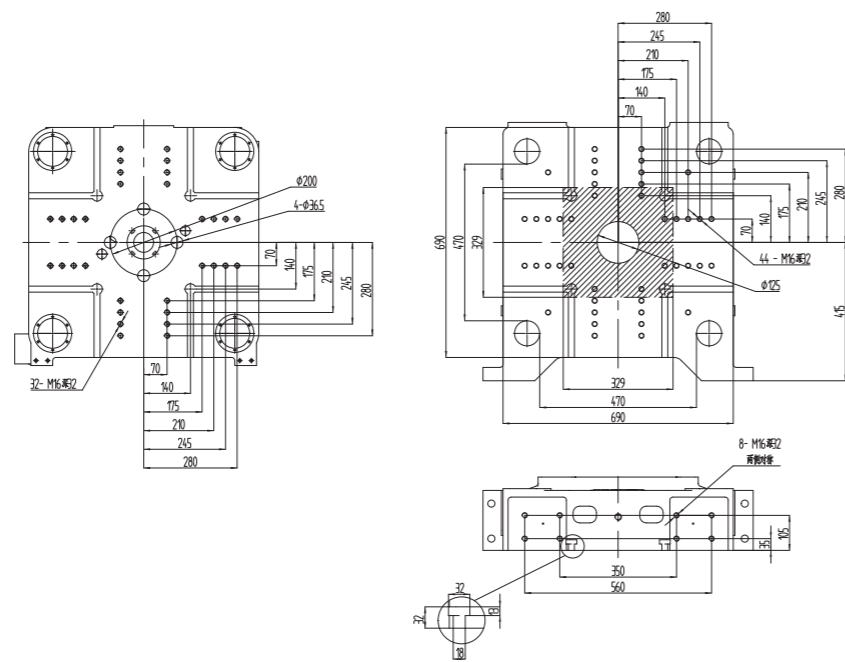
Specification

Model	Unit	Bi160	
International Class No.		630/160	
INJECTION UNIT			
Screw Diameter	mm	40	45 50
Shot Volume	cm ³	270	341 422
Shot Weight(PS)	g	246	310 384
Shot Rate(PS)	g/s	134	170 210
Shot Weight(PS)	OZ	8.7	10.9 13.5
Injection Pressure	MPa	235	185 150
Screw L/D Ratio	L/D	23	20.5 18.5
Injection Stroke	mm	215	
Injection Rotary Speed Max	rpm	265	
Nozzle Contact Force	kN	30	
Nozzle Stroke	mm	295	
CLAMPING UNIT			
Clamping Force	kN	1600	
Opening Stroke	mm	430	
Platen Size	mm × mm	690 × 690	
Space btw. Tie Bars	mm × mm	470 × 470	
Daylight Max	mm	950	
Mold-Thickness(min-max)	mm	160-520	
Ejector Srtoke	mm	140	
Ejector Force	kN	49.5	
Ejector Pin Hole	unit	4+1	
POWERUNIT			
System Pressure	MPa	17.5	
Pump Motor	kW	22	
Heating Capacity	kW	9.6	
No.of Heater Zones	unit	5	
GENERAL UNIT			
Oil Tank Capacity	L	230	
Machine Dimensions	m × m × m	5.04x1.48x2.16	
Machine Weight	kg	5000	

Appearance and Installation Dimensions



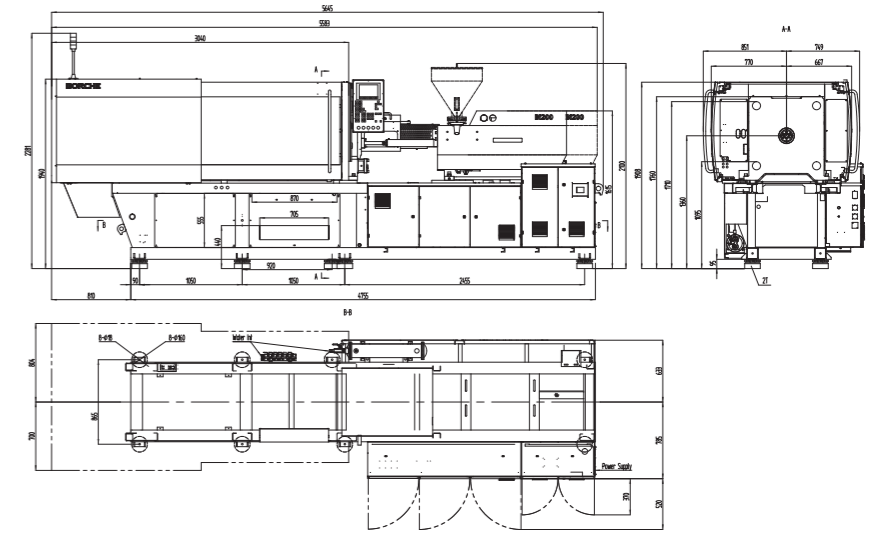
Mold Platen Drawing



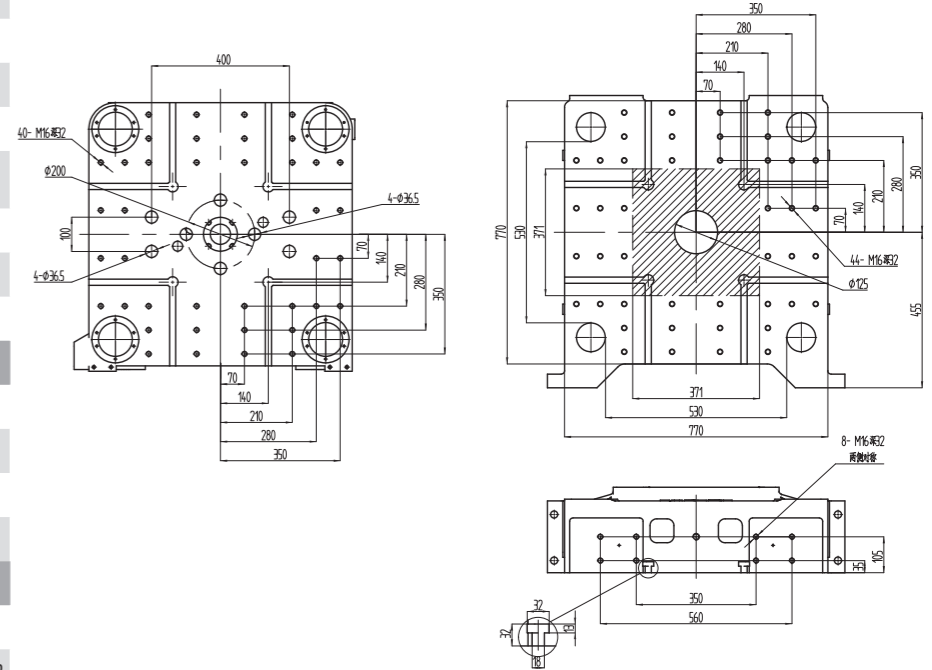
Specification

Model	Unit	Bi200	
International Class No.		850/200	
INJECTION UNIT			
Screw Diameter	mm	45	50 60
Shot Volume	cm ³	389	481 692
Shot Weight(PS)	g	354	438 630
Shot Rate(PS)	g/s	153	189 272
Shot Weight(PS)	OZ	12.5	15.4 22.2
Injection Pressure	MPa	218	176 123
Screw L/D Ratio	L/D	23	21 17
Injection Stroke	mm	245	
Injection Rotary Speed Max	rpm	190	
Nozzle Contact Force	kN	30	
Nozzle Stroke	mm	325	
CLAMPING UNIT			
Clamping Force	kN	2000	
Opening Stroke	mm	510	
Platen Size	mm × mm	770 × 770	
Space btw. Tie Bars	mm × mm	530 × 530	
Daylight Max	mm	1060	
Mold-Thickness(min-max)	mm	180-550	
Ejector Srtoke	mm	150	
Ejector Force	kN	49.5	
Ejector Pin Hole	unit	4+4+1	
POWERUNIT			
System Pressure	MPa	17.5	
Pump Motor	kW	30	
Heating Capacity	kW	12.9	
No.of Heater Zones	unit	5	
GENERAL UNIT			
Oil Tank Capacity	L	270	
Machine Dimensions	m × m × m	5.65x1.65x2.28	
Machine Weight	kg	6700	

Appearance and Installation Dimensions



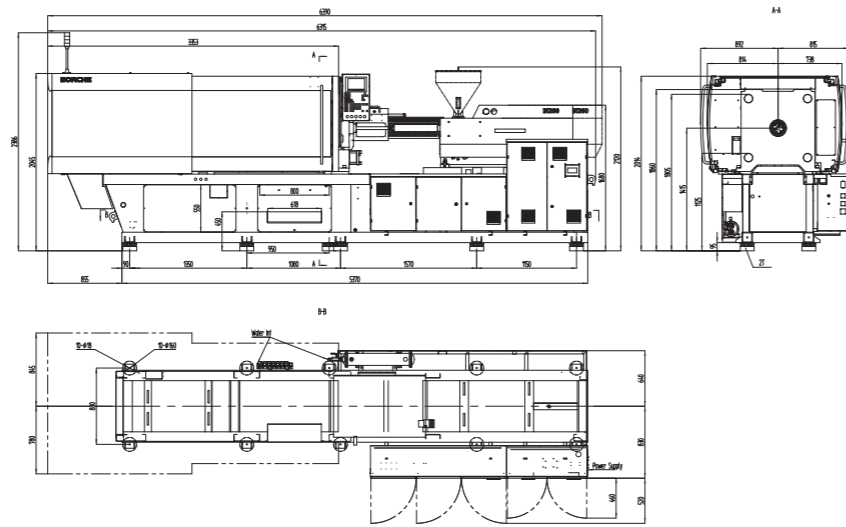
Mold Platen Drawing



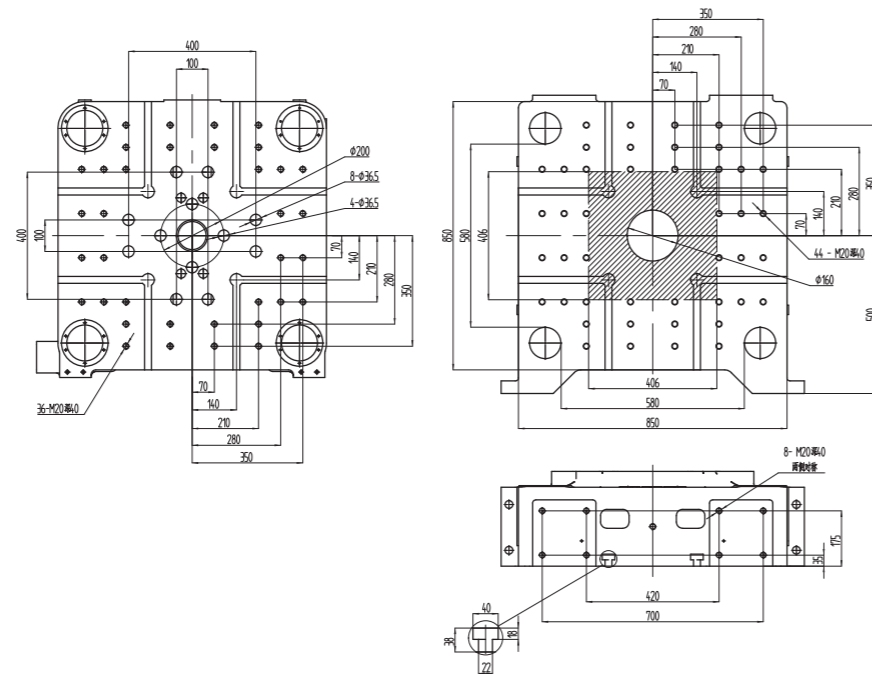
Specification

Model	Unit	Bi260
International Class No.		1360/260
INJECTION UNIT		
Screw Diameter	mm	50 55 60 70
Shot Volume	cm ³	589 712 848 1154
Shot Weight(PS)	g	536 648 772 1050
Shot Rate(PS)	g/s	183 221 263 358
Shot Weight(PS)	OZ	18.9 22.9 27.2 37.0
Injection Pressure	MPa	232 191 161 118
Screw L/D Ratio	L/D	25 22.7 21 18
Injection Stroke	mm	300
Injection Rotary Speed Max	rpm	185
Nozzle Contact Force	kN	40
Nozzle Stroke	mm	375
CLAMPING UNIT		
Clamping Force	kN	2600
Opening Stroke	mm	550
Platen Size	mm × mm	850 × 850
Space btw. Tie Bars	mm × mm	580 × 580
Daylight Max	mm	1160
Mold-Thickness(min-max)	mm	200-610
Ejector Srtoke	mm	180
Ejector Force	kN	77.3
Ejector Pin Hole	unit	8+4+1
POWERUNIT		
System Pressure	MPa	17.5
Pump Motor	kW	37
Heating Capacity	kW	16.2
No.of Heater Zones	unit	6
GENERAL UNIT		
Oil Tank Capacity	L	340
Machine Dimensions	m × m × m	6.39x1.74x2.39
Machine Weight	kg	8800

Appearance and Installation Dimensions



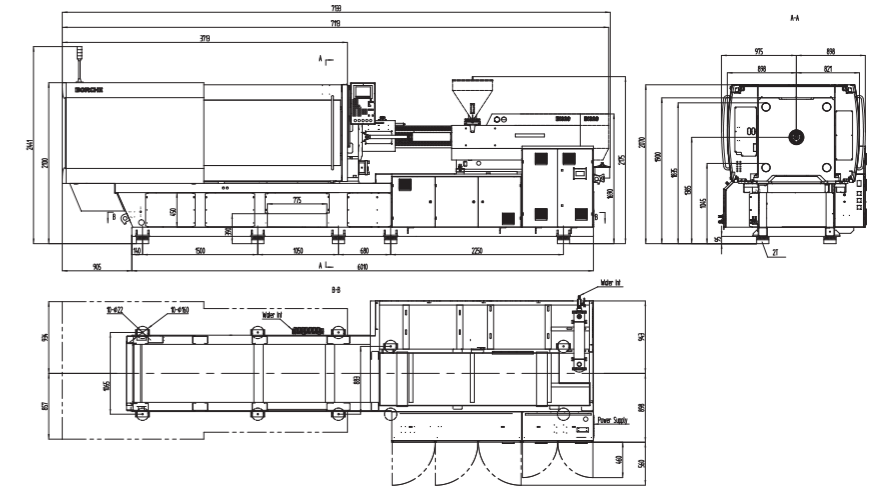
Mold Platen Drawing



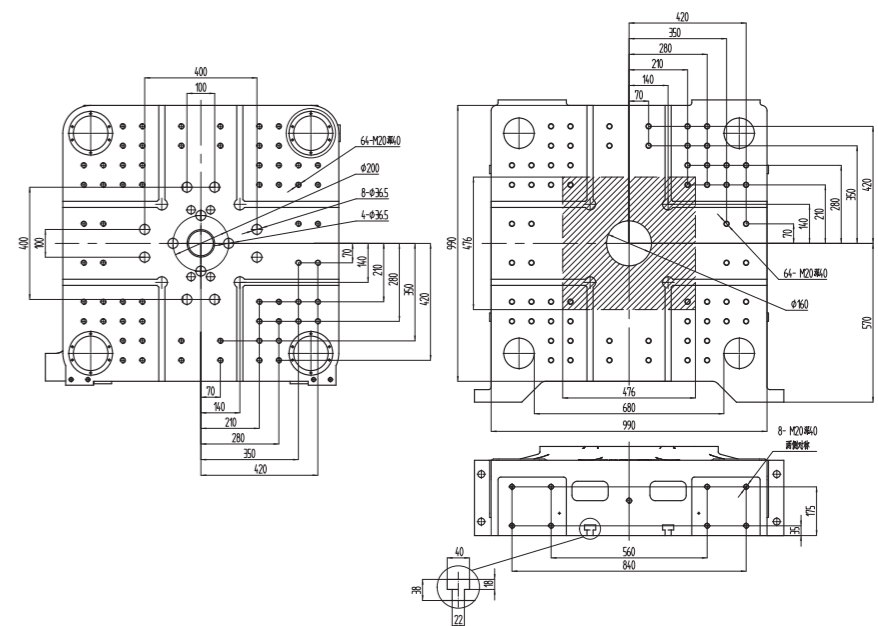
Specification

Model	Unit	Bi320
International Class No.		2240/320
INJECTION UNIT		
Screw Diameter	mm	60 65 70 80
Shot Volume	cm ³	989 1161 1346 1759
Shot Weight(PS)	g	900 1057 1225 1601
Shot Rate(PS)	g/s	293 343 398 520
Shot Weight(PS)	OZ	31.7 37.3 43.2 56.5
Injection Pressure	MPa	226 193 166 127
Screw L/D Ratio	L/D	24.5 22.7 21 18.5
Injection Stroke	mm	350
Injection Rotary Speed Max	rpm	185
Nozzle Contact Force	kN	70
Nozzle Stroke	mm	390
CLAMPING UNIT		
Clamping Force	kN	3200
Opening Stroke	mm	650
Platen Size	mm × mm	990 × 990
Space btw. Tie Bars	mm × mm	680 × 680
Daylight Max	mm	1330
Mold-Thickness(min-max)	mm	250-680
Ejector Srtoke	mm	180
Ejector Force	kN	77.3
Ejector Pin Hole	unit	8+4+1
POWERUNIT		
System Pressure	MPa	17.5
Pump Motor	kW	55
Heating Capacity	kW	22
No.of Heater Zones	unit	6
GENERAL UNIT		
Oil Tank Capacity	L	530
Machine Dimensions	m × m × m	7.14x1.89x2.44
Machine Weight	kg	12100

Appearance and Installation Dimensions



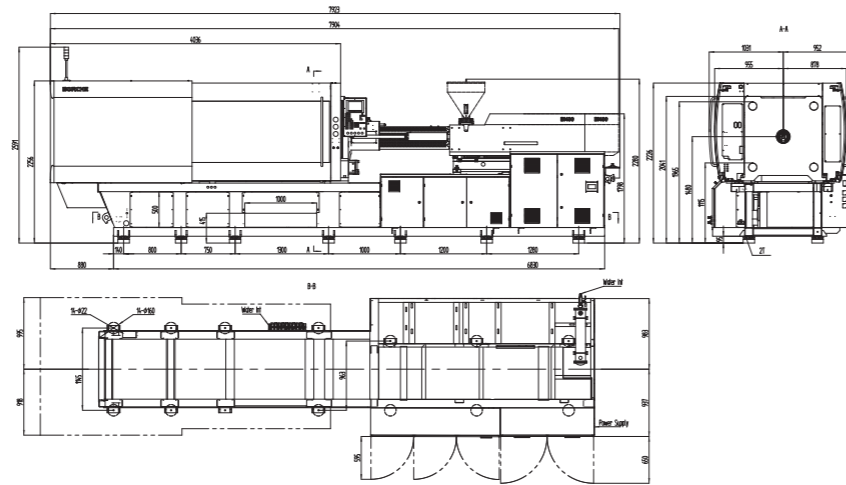
Mold Platen Drawing



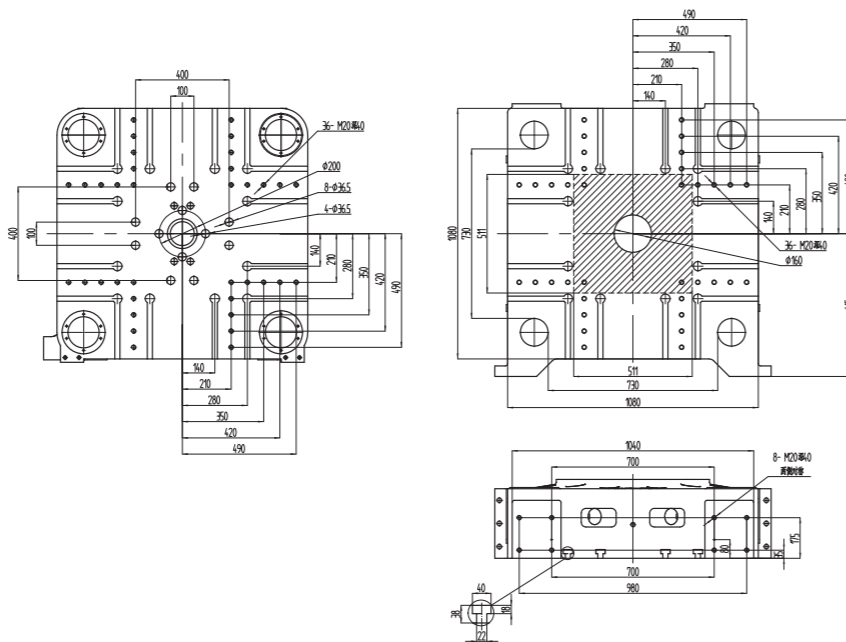
Specification

Model	Unit	Bi400
International Class No.		3260/400
INJECTION UNIT		
Screw Diameter	mm	70 75 80 90
Shot Volume	cm ³	1539 1767 2010 2544
Shot Weight(PS)	g	1400 1608 1829 2315
Shot Rate(PS)	g/s	357 410 466 590
Shot Weight(PS)	OZ	49.4 56.7 64.5 81.7
Injection Pressure	MPa	212 184 162 128
Screw L/D Ratio	L/D	24 22.7 21 19
Injection Stroke	mm	400
Injection Rotary Speed Max	rpm	165
Nozzle Contact Force	kN	80
Nozzle Stroke	mm	405
CLAMPING UNIT		
Clamping Force	kN	4000
Opening Stroke	mm	710
Platen Size	mm × mm	1080 × 1080
Space btw. Tie Bars	mm × mm	730 × 730
Daylight Max	mm	1440
Mold-Thickness(min-max)	mm	260-730
Ejector Srtoke	mm	205
Ejector Force	kN	111.3
Ejector Pin Hole	unit	8+4+1
POWERUNIT		
System Pressure	MPa	17.5
Pump Motor	kW	37+30
Heating Capacity	kW	30.6
No.of Heater Zones	unit	6
GENERAL UNIT		
Oil Tank Capacity	L	610
Machine Dimensions	m × m × m	7.93x1.99x2.59
Machine Weight	kg	15000

Appearance and Installation Dimensions



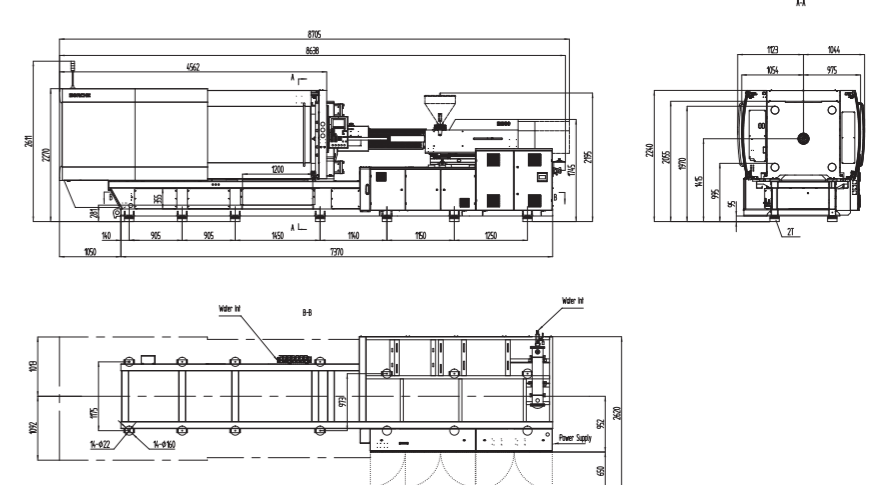
Mold Platen Drawing



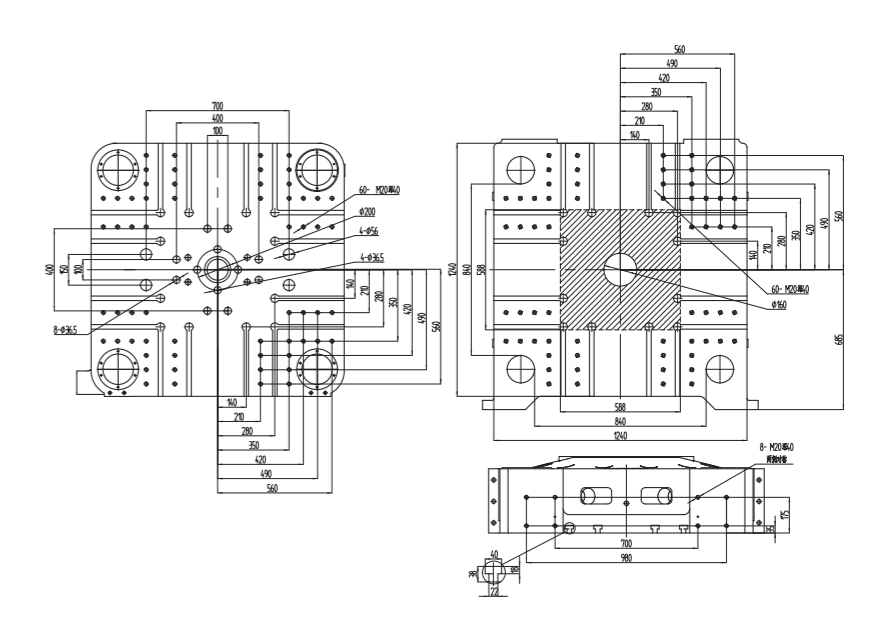
Specification

Model	Unit	Bi500
International Class No.		3920/500
INJECTION UNIT		
Screw Diameter	mm	75 80 85 95
Shot Volume	cm ³	1877 2136 2411 3012
Shot Weight(PS)	g	1708 1944 2194 2741
Shot Rate(PS)	g/s	413 470 530 662
Shot Weight(PS)	OZ	60.2 68.6 77.4 96.7
Injection Pressure	MPa	209 184 163 130
Screw L/D Ratio	L/D	24 22.5 21 19
Injection Stroke	mm	425
Injection Rotary Speed Max	rpm	165
Nozzle Contact Force	kN	80
Nozzle Stroke	mm	450
CLAMPING UNIT		
Clamping Force	kN	5000
Opening Stroke	mm	820
Platen Size	mm × mm	1240 × 1240
Space btw. Tie Bars	mm × mm	840 × 840
Daylight Max	mm	1670
Mold-Thickness(min-max)	mm	300-850
Ejector Srtoke	mm	250
Ejector Force	kN	111.3
Ejector Pin Hole	unit	4+8+4+1
POWERUNIT		
System Pressure	MPa	17.5
Pump Motor	kW	45+30
Heating Capacity	kW	39
No.of Heater Zones	unit	6
GENERAL UNIT		
Oil Tank Capacity	L	690
Machine Dimensions	m × m × m	8.7x2.17x2.61
Machine Weight	kg	19000

Appearance and Installation Dimensions



Mold Platen Drawing



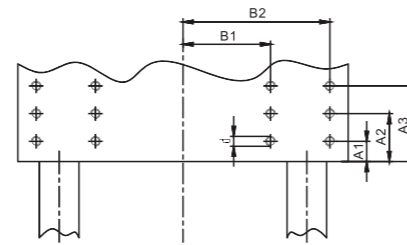
Clamping Unit Dimension

BORCHE

Features Configuration

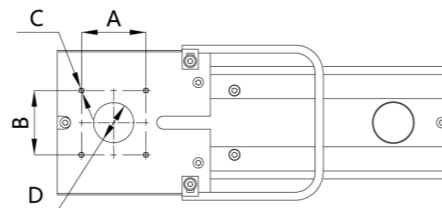
BORCHE

	Bi90	Bi130	Bi160	Bi200	Bi260	Bi320	Bi400	Bi500
A1	17.5	35	35	35	35	35	35	35
A2	52.5	105	105	105	175	175	175	175
A3	—	—	—	—	—	—	—	—
B1	140	175	175	175	210	280	350	350
B2	210	280	280	280	350	420	490	490
d	M12	M16	M16	M16	M20	M20	M20	M20



Robot Installation Dimension

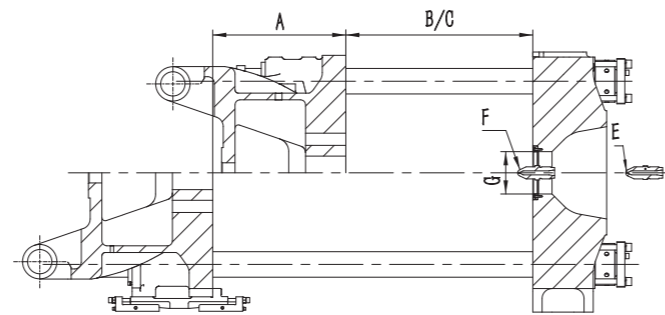
	Bi90	Bi130	Bi160	Bi200	Bi260	Bi320	Bi400	Bi500
A/mm	80	80	90	90	110	110	130	130
B/mm	80	80	95	95	110	110	130	130
C/mm	M8	M8	M8	M8	M10	M10	M10	M10
D/mm	50	50	50	60	70	70	90	90



Hopper Dryer Installation Dimension

	Bi90	Bi130	Bi160	Bi200	Bi260	Bi320	Bi400	Bi500
A (Opening stroke)	330	370	430	510	550	650	710	820
B (Max mold thickness)	400	450	520	550	340	680	730	850
C (Max mold thickness)	130	145	160	180	200	250	260	300
D (The distance of nozzle extension from fixed platen)	35	35	45	45	45	45	45	50
E (Dia of nozzle hole)	3	3	3	3	3	3	5	5
F (Radius of nozzle tip)	10	10	10	10	10	10	10	10
G Dia of locating ring	100	125	125	125	160	160	160	160

* : No locating ring available



Clamping Unit Schematic Drawing

Standard Features

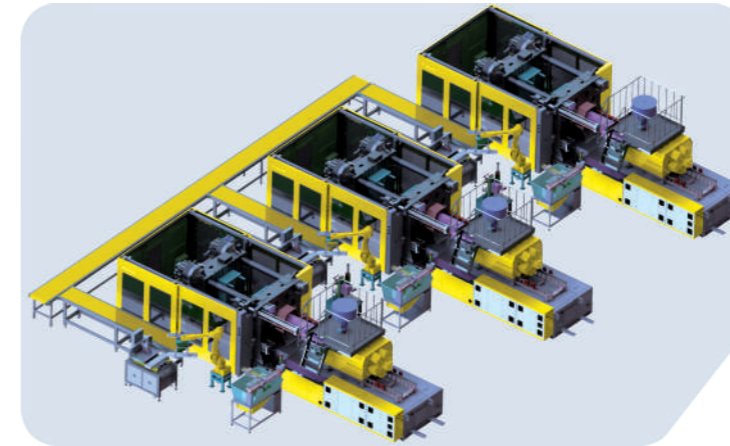
Safety Unit	
1	Hydraulic safety lock,China New Safety Standard
2	Full covered design
3	Double emergency button
Injection Unit	
1	Twin carriage structure
2	Balancing twin injection cylinder
3	Wear resistant screw and barrel
4	Chrome plated screw
5	Nozzle centering calibration
6	Electric lock on nozzle cover
7	Protection cover on heater band
8	Linear guide for injection and carriage
9	A/B/C size screw available
10	Leakage protection when sunk back
11	Screw RPM sensor
12	Screw cold start protection
13	High torque hydraulic motor
14	6 stages of injection pressure/speed adjustable
15	6 stages of pressure holding,pressure/speed adjustable
16	5 stages of plasticizing pressure/speed adjustable
17	Temp.sensor on hopper throat
18	Temp. sensor on transmission shaft
19	High pressure/temperature tube for cooling ring on hopper throat
20	Non-slip embossed aluminum sheet
21	4 ways of carriage backward
22	Hopper with bearing slider (≥400t)
Clamping Unit	
1	5points dobule toggle design
2	T-slot together with mounting hole
3	Independent location ring for fixing platen
4	Strong chrome plated tie bar
5	With robot mounting hole
6	5 stages of closing,pressure/speed adjustable
7	5 stages of opening,pressure/speed adjustable
8	Toggle auto-grease with end sensor
9	With topcover on clamping area(≤200t)
10	Adjustable mounting feet for moving platen
11	Abrasion resistance strip
12	Multi-ejector function
13	With adjustable ejector backward confirmation switch
14	With oil collector on moving platen
15	Clamping force auto adjustment
16	Integrated oil sunk with outlet
17	Mold adjustment by hydraulic motor driven gear
18	Controller height adjustable
19	With hopper(≤260t)
20	One Set Air Blow (moving Platen)

Hydraulic Unit	
1	Servo motor power
2	Low pressure protection
3	Digital back pressure
4	Pump with oil release function
5	One way valve for carriage
6	Boost clamping
7	Temperature sensor on servo motor
8	Oil level indicator and alarm
9	Efficient hydraulic oil cooler
10	Oil temp.sensor
11	Inlet oil net filter(≤260t)
12	With inlet ball valve(≤260t)
13	Inbuilt oil return filter
14	Self-close inlet oil filter(≥320t)
15	Filter cartridge block alarm(≥320t)
16	Bypass oil filter(≥320t)
17	Anti-explosion high pressure tube
18	One set core pull (moving platen)
Control Unit	
1	Keba controller
2	Internet connection port
3	Multi-language available
4	Self-diagnosis system
5	With SPC function
6	Process parameter quick setting
7	Robot interface
8	Auto-purge
9	Timer heating function
10	Electric heating protection by fuse or auto-switch
11	Pid programmable barrel heating
12	Precise position sensor
13	With 2G CF card,capable for 200 sets of parameter
14	Parameter lock
15	Solid relay temperature setting
16	3-color alarm
Other Unit	
1	Borche standard VI
2	Backup socket
3	Adjustable level pad
4	Without hopper
5	With hopper slide
6	With standard tool kit
7	With standard spare parts set

Optional Functions of Intelligent Manufacturing:

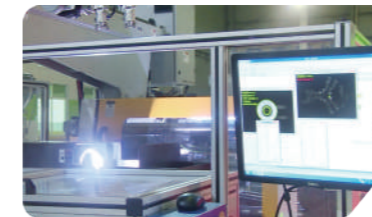
1	With Industry 4.0 on IMM, three-mold can be realized with mold change platform: one-stop automatic mold change, semi-automatic mold change and manual mold change. IMM can automatically identify mold and acquire parameter of mold change. Technicians and peripherals, The hole of IMM should be tailored to suit that of the mold change platform and hydraulic clamp. IMM will evaluate the safety of above holes. Safety lock is active when matching signal received. IMM plays a responsible role in mold change platform and hydraulic clamp.
2	IMM controller can display all machines' (peripherals included) operation condition and malfunction alarm. There are eight malfunction alarm interfaces for following peripherals: one robot, two mould temperature controllers, one water cooler, one dryer and all-in-one compact dryer. The communication and alarm function of other peripherals are connected to IMM through external connection cabinet so that intelligent interconnection of IMM and peripherals is built.
3	Plug and play, intelligently inter-connected water cooler operated and controlled in IMM with close-loop connection. Intelligent interconnection of IMM and chiller can be operated and controlled by IMM controller. Data is close-loop interconnection.
4	Intelligent interconnection of IMM and mould temperature controller can be operated and controlled by IMM controller. All data is close-loop interconnection.
5	Intelligent interconnection of IMM and all-in-one compact dryer can be operated and controlled by IMM controller. All data is close-loop interconnection.
6	Compression injection molding technique
7	High speed proportional valve for mold open and close and non-contact maglev linear transducer realize real-time monitor
8	Robot connects with IMM in real-time, which reduces the interference of robot, IMM and mold. Robot can be fixed on the top or side of fixed platen according to parts pick requirements
9	Automation system of IMM and peripherals interact with MES management system 1) Order Monitor 2) Production Status Display 3) Alarm Monitor 4) Technique Parameter Management 5) Equipment Management 6) Production Report
10	Intelligent Manufacturing (imec) 1) PlasCloud App, basic version (1-year available) 2) Machinery monitor: status, cycle and output, etc. 3) Human-computer interaction: Provides M2M and M2H connection and interaction functions 4) Process management: View real-time data, historical process, etc 5) Remote support: Share real-time machine operation, set parameters and remote checking to machine status 6) Intelligent examination: The self-developed algorithm is used to predict and visually score the machine's health condition
11	Mold Visual Monitor 1) Low pressure mold protection for higher precision and efficiency 2) Accurate checkup 3) Self-adaption to exterior light change 4) Self-adaption to inaccurate mold open position 5) Real-time record
12	Visual Detective System for surface quality checking 1) Fast detection, detection precision reaches to 0.001mm 2) Defectives check of contamination, color difference, flake, and short injection. 3) Wide application
13	Vision-induced System 1) Accurate positioning 2) Sensitive identification 3) Wide application

01 Factory Layout- Borche specializes in intelligent IMM factory design. Many intelligent factory cases are carried out worldwide in IMM industry.

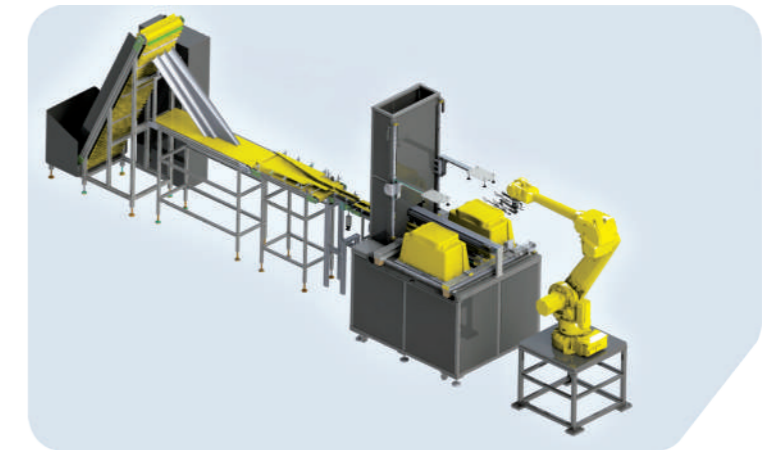


02 Flexible Automation -360° visual detection, robot operation, automatic assembling, parts insert, polishing and deburring...

Visual Detective System



Robot Application (part pick-up, casting insert, assembling, stacking, deburring, degating)



03 Intelligent Logistics- AGV, rolling line, automatic packing, wrapper.

